

## **MENS & WOMENS TROUSERS**

### **FABRIC**

A fabric from Milliken & Company style 7470 color 6232, 100% Polyester, 11 - 11.5 oz gabardine weave. Treated with VISA III soil release with moisture wicking.

### **DESIGN**

Shall be made on a uniform pattern with a plain front with quarter to drop front pockets and two back pockets.

### **POCKETS**

The front pocket opening will be a minimum 6" and be 6" deep from the bottom of the opening. They shall be stitched, turned and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1 1/4" wide. The back pockets will have a minimum opening of 5 1/4" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord topstitched. The left back pocket shall have a tab to button. The front pocket at the bottom and the back pockets shall be bartacked with a triangular bartacking machine.

### **POCKETING**

All pocketing shall be black, 75% polyester 25% cotton with a minimum thread count of 86 x 56. The weight shall be 3.0 yds/lb.

### **WAISTBAND**

The waistband shall be 2" wide and shall be closed with a crushproof hook and eye, the eye being bartacked for stability. The waistband curtain, attached with a Rocap machine, shall have snugtex and be made of black, 75% polyester 25% cotton. Banrol waistband stiffener, 3/4" in width, shall be sewn into the waistband on the front of the trouser from sideseam to sideseam. The trousers are to be made with a continuous closed waistband..

### **INSIDE TRIM**

The right fly and crotch linings shall be the same fabric and color as the waistband curtain. The right fly shall be sewn to the left fly below the zipper. The crotch linings shall be serged to each front. A separate french fly made of the outer fabric shall be sewn to the inside right fly.

### **BELT LOOPS**

There shall be a minimum of 5 belt loops on waist sizes 28, 29, 30, and a minimum of 7 on all sizes over 30. Each loop shall be 3/4" wide of double thickness and stitched on the face side with a 2 needle machine. Except for the center back loop, which shall be tacked on, all loops shall be sewn into the waistband seam at top and bottom. They shall accommodate a 1 5/8" belt.

### **ZIPPER**

The trousers shall be closed with a YKK #45 brass zipper which has a brass bottom stop at the base for the zipper chain and a brass ratcheting semi-auto-lock slider. A straight bar tack shall be sewn thru from the outside of the garment to the inside at the bottom of the fly. It shall be sewn thru the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bar tack located below the bottom zipper stop on the inside of the trouser.

### **SEAMING**

The entire trouser is to be seamed with polyester core thread. The seat seam shall be stitched with a tandem needle seat seaming machine. All exposed inside seams of the trousers are to be serged.

### **SIZE TAB**

The trouser shall have a sewn in label giving care instructions and a permanent size label on inside hip pocket.

### **FINISHING AND PRESSING**

All loose thread shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open. There must be a texpak clip attached to the top fly of the finished trouser.

**SIZING FOR MALE TROUSERS:** SHALL START SIZING AT **SIZE 28** UP TO **SIZE 60**.  
SIZES TO BE SPECIFIED ON PURCHASE ORDER.

**SIZING FOR FEMALE TROUSER:** SHALL START SIZING AT **SIZE 4** UP TO **SIZE 40**.  
SIZES TO BE SPECIFIED ON PURCHASE ORDER.

**MUST BE MADE IN U.S.A.**

Men's Short Sleeve Blue with Black Straps  
Ladies Short Sleeve Blue with Black Straps

**FABRIC**

Fabric shall be made of Swift Galey 2077/134 of 65% Polyester and 35% Rayon 2 ply and 3640B Blue. Fabric shall be plain weave, 6.6 oz per sq yard with soil release treatment.

**FRONTS**

Left front to have a self fabric center pleat 1 1/2" wide extending from collar band to bottom of shirt held down with two rows of stitching. The center pleat is to be lined with 100% polyester, 250 denier. The right and left fronts to have an approximately 3" turn back extending from the collar to bottom of shirt. There shall be six front and one collar button. The shirt is to have sewn in permanent military creases, 1 in each front and 3 in the back.

**COLLAR**

The collar is to be die cut. Convertible collar is to measure 3 1/4" long at points and topstitched 1/4" from edge. The interlinings are to be of good grade and quality material. Permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made thru the bottom leaf.

**YOKE**

Two piece yoke to measure approximately 3 3/4" at bottom center of band. Inside yoke to be made of a good quality satin, color to match shirt fabric.

**SLEEVES**

Sleeves are to be one piece, have a 1" hem and finish 9 1/2" to 9 3/4" long from the shoulder seam. Sleeve setting and closing shall be done with an overedge and safety stitch. The sleeve is to be bartacked at the hem

### **POCKETS**

To have two breast pockets with mitered corners to finish 5 1/2" wide and 5 3/4" long. The left breast pocket shall have a pencil opening about 1 3/8". Both pockets to have a 1 1/2" box pleat stitched top and bottom to prevent spreading. Velcro placed on edges.

### **FLAPS**

Flaps to be die creased to give uniform shape and size. Flaps to be scalloped, to finish 5 3/4" in width and 2 1/2" in length at the sides, 2 3/4" at the center. Flaps are to be secured to front of shirt approximately 1/2" above top of pocket. The left flap shall have a pencil opening about 1 3/8" in width. Velcro to be placed on corners of each flap to correspond with velcro on pockets. Flap shall be lined with a good grade and quality interlining.

### **BADGE TABS**

Inside sling type of self goods approximately 1 1/2" wide to extend from joining seam to pocket of left front. To have two small uncut buttonholes 1 1/4" apart with the lower buttonhole approximately 1 1/4" above flap.

### **SHOULDER STRAPS**

To be sewn into sleevehead seam and measure approximately 2" tapering to 1 1/2" with end pointed. Straps are to be set approximately 1" from collar seam. They shall be box stitched to shoulders with a row of cross stitching 2" from sleevehead and diagonally sewn from each end of seam to the sleeve. To be lined with good grade and quality interlining. Straps to be made of Milliken and Co. Style 7470, color 6232 Black 100% Polyester to match trousers.

### **COLLAR STAYS**

The collar stays shall be of good quality staler vinyl, of proper length.

### **INTERLININGS**

Collar, centerfacing, flaps, and straps will be of good grade and quality interlinings.

### **SIZE MARKING**

Size tabs are to be sewn in with neck label to the inside yoke of shirt.

### **BUTTONS**

All buttons shall be made from thermosetting polyester material and must match fabric.

### **PRESSING AND PACKING**

Shirts shall be carefully pressed by hand in a first class manner. Shirts are to be shipped in strong boxes so as not to be damaged in shipment. Shirts are to be packed in individual polyethylene bags.

### **Patches**

Patches are to be provided by the Agency and sewn on both sleeves of each shirt by the Manufacturer. The shoulder patches shall be centered on the sleeve and sewn one inch from the shoulder seam.

### **LADIES SHIRTS**

Ladies to have same features as men's except on a ladies pattern.

### **LADIES SIZES**

Sizes shall be bust sizes (30 to 56)

### **MENS SIZES**

Men's sizes shall be half sizes starting at **14.5 thru 22.5**

Men's Long Sleeve Blue with Black Straps  
Ladies Long Sleeve Blue with Black Straps

### **FABRIC**

Fabric shall be Swift Galey Style 2077/134 of 65% Polyester, 35% Rayon 2 ply and 3640B Blue. Plain weave, 6.6 oz per sq yard with soil release.

### **FRONTS**

Left front to have a self fabric center pleat 1 1/2" wide extending from collar band to bottom of shirt held down with two rows of stitching. The center pleat to be lined with 100% polyester, 250 denier. The right front shall have 1" wide button stay of self fabric extending from collar band to bottom of shirt. Buttons shall be securely attached to the button stay and shall correspond to the buttonholes on the center pleat. There shall be six front and one collar button. The shirt is to have sewn in permanent military creases, 1 in each front and 3 in the back.

### **COLLAR**

The collar and band to be die cut to insure uniformity. The back of the stand is to measure 1 1/2". The points, wide spread, are to be 3 1/4" on length and topstitched 1/4" from edge. The interlinings are to be 100% polyester. Permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made thru the bottom leaf.

### **YOKE**

Two piece yoke to measure approximately 3 3/4" at bottom center of band. Inside yoke to be of a good grade satin, color to match shirt fabric.

### **SLEEVES**

The sleeves are to be straight and whole. Sleeve vent shall have a top facing 1 1/4" wide finished at the top with a neatly blocked point. The lower facing shall measure 1/2" in width. Sleeve placket to have one button and buttonhole placed approximately 2 1/2" above the top of cuff. Sleeves must be secured to the body of the shirt by means of an over edge and a safety

stitch so as to strengthen the seam. The same stitch must be on the side closing seam as well.

### **CUFFS**

Barrel type cuffs to measure 3" wide with rounded corners and topstitched 1/4" around edge. Buttons on cuff to be evenly spaced as to prevent puckering when fastened. To be die cut for uniformity. Cuffs shall be attached to sleeves by double stitching 1/4" apart visible on outside of cuff.

### **POCKETS**

To have two breast pockets with mitred corners to finish 5 1/2" wide and 5 3/4" long. The left breast pocket shall have a pencil opening about 1 3/8". Both pockets to have a 1 1/2" box pleat stitched top and bottom to prevent spreading. Velcro placed on edges.

### **FLAPS**

Flaps to be die creased to give uniform shape and size. Flaps scalloped, to finish 5 3/4" in width and 2 1/2" in length at the sides, 2 3/4" at the center. Flaps are to be secured to front of shirt approximately 1/2" above top of pocket. The left flap shall have a pencil opening about 1 3/8" in width. Velcro to be placed on corners of each flap to correspond with velcro on pockets. Flap shall be lined with a good grade and quality interlining.

### **BADGE TABS**

Inside sling type of self goods approximately 1 1/2" wide to extend from joining seam to pocket of left front. To have two small uncut buttonholes 1 1/4" apart with the lower buttonhole approximately 1 1/4" above flap.

### **SHOULDER STRAPS**

To be sewn into sleevehead seam and measure approximately 2" tapering to 1 1/2" with end pointed. Straps are to be set approximately 1" from collar seam. They shall be box stitched to shoulders with a row of cross stitching 2" from sleevehead and diagonally sewn from each end of seam to the sleeve. To be lined with a high grade interlining. To be made from Black Milliken & Co. style 7470 material, color 6232 Black, 100% Polyester to match trousers.

### **Patches**

Patches are to be provided by the Agency and sewn on both sleeves of each shirt by the Manufacturer. The shoulder patches shall be centered on the sleeve and sewn one inch from the shoulder seam.

### **COLLAR STAYS**

The collar stays shall be of good quality staler vinyl, of proper length.

### **INTERLININGS**

Collar, centerfacing, flaps, and straps will be of good grade and quality interlining.

### **SIZE MARKING**

Size tab is to be sewn in with neck label to the inside yoke of shirt.

### **BUTTONS**

All buttons shall be made from thermosetting polyester material and must match fabric.

### **PRESSING AND PACKING**

Shirts shall be carefully pressed by hand in a first class manner. Shirts are to be shipped in strong boxes so as not to be damaged in shipment. Shirts are to be packed in individual polyethylene bags.

### **LADIES SHIRTS**

Ladies shirts are to have same features as men's except on a ladies pattern.

**SIZING FOR MALE SHIRTS:** SHALL START SIZING AT **14.5** UP TO **22.5**  
SLEEVE LENGTHS SHOULD COME IN THE  
FOLLOWING; **33, 35, 37** AND **39.**  
**\*ACCEPTABLE 32/33 FOR A 33 LENGTH**  
**ETC.**

**SIZING FOR FEMALE SHIRTS:** SHALL START SIZING AT **30** UP TO **56**

SLEEVE LENGTHS SHALL BE GRADUATED WITH  
SHIRT SIZE

**MUST BE MADE IN U.S.A.**