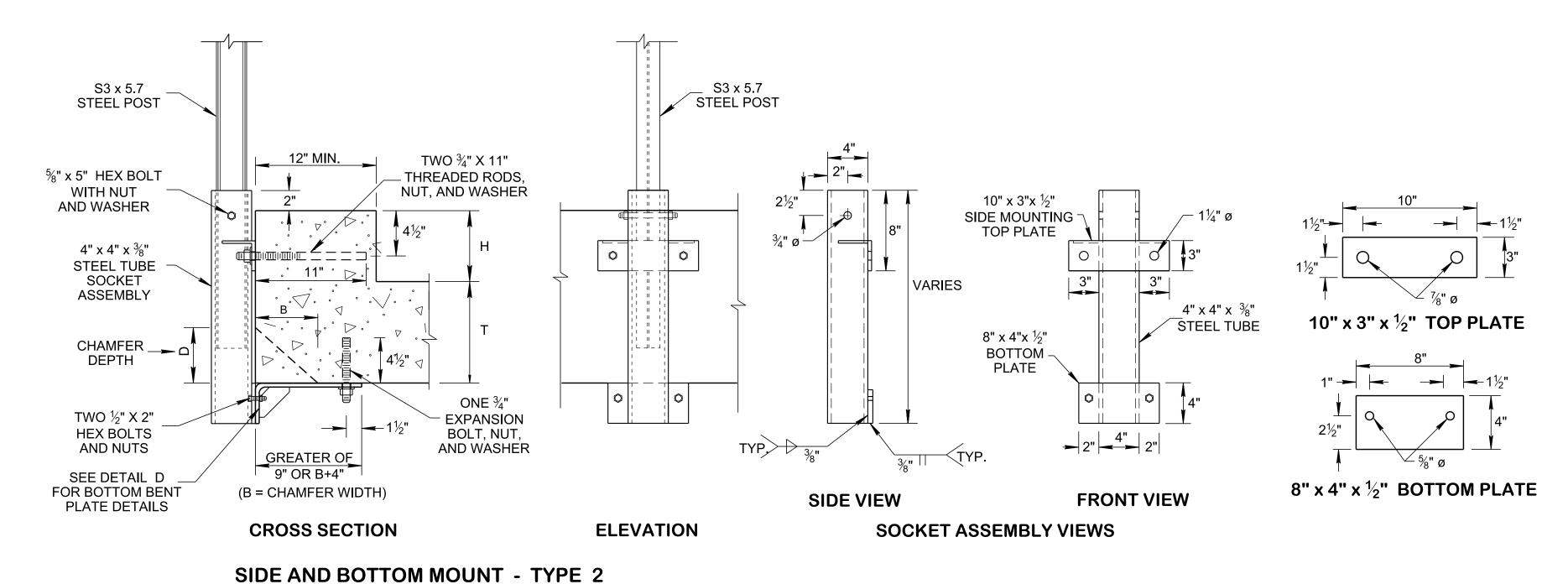


TOP AND BOTTOM MOUNT- SINGLE ANCHOR- TYPE 1 FOR SLAB THICKNESS < 18" **SLAB USED AS A RIDING SURFACE**

(8" SLAB IS SHOWN)

FOR (H + T - D) < 18"

NOTE: HARDWARE DIMENSIONS NEED ADJUSTMENT FOR SLABS THICKER THAN 8".



EXTEND THE STEEL TUBE TO MEET THE EXISTING ROADWAY GRADE

AS NEEDED

4" x 4" x 3/8"

STEEL TUBE SOCKET

ASSEMBLY

- S3 x 5.7 STEEL POST

ALT. DETAIL FOR SIDE AND BOTTOM MOUNT WITH ROADWAY FILL COVER

12" MAX.

SOIL OR

PAVEMENT

FILL COVER

CULVERT

GENERAL NOTES

(A) INSTALL THREADED ROD USING EPOXY ADHESIVE MATERIAL FROM QUALIFIED

GREATER OF

9" OR B+4"

SIDE VIEW

- STANDARD WASHERS AND SHALL BE GALVANIZED. THREADED ROAD SHALL BE CONFORM TO ASTM A307/ ASTM F1554 GRADE 36, HEAVY HEX NUTS SHALL BE ASTM A563A AND 5/8" HEAVY HEX BOLT SHALL BE ASTM A325.
- THE SQUARE TUBE SHALL BE ASTM A500 GRADE B GALVANIZED STEEL.
- (D) THE TOP AND BOTTOM MOUNTED PLATES AND GUSSET PLATE SHALL BE ASTM A572 GRADE 50 GALVANIZED STEEL. ALL MOUNTING ASSEMBLY SHALL BE GALVANIZED AFTER WELDING.
- (E) ALL WELDING SHALL BE PERFORMED BY A WELDER QUALIFIED IN ACCORDANCE WITH THE AASHTO/AWS D1.5M/D1.5 BRIDGE WELDING CODE (LATEST EDITION).

PAYMENT FOR ASSEMBLY ELEMENTS SUCH AS SQUARE TUBE, HARDWARE INCLUDING DRILLING AND INSTALLING THREADED ROADS, NUTS AND BOLTS, WASHERS AND ALL PLATES WILL BE INCLUDED IN THE WEAK-POST GUARDRAIL ITEM NUMBER.



GREATER OF 9" OR B+4"

PLAN VIEW

DETAIL D

FOR BOTTOM BENT PLATE

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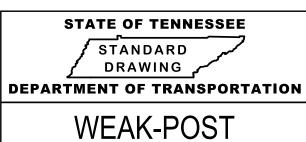
ELEVATION VIEW

- (B) ALL THREADED RODS AND BOLTS SHALL BE INSTALLED WITH HEAVY HEX NUTS AND

PAYMENT

1/2" THICK BOTTOM

GUSSET



GUARDRAIL ASSEMBLY DETAILS FOR TYPE 1 & 2

10-16-2020

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Safety

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