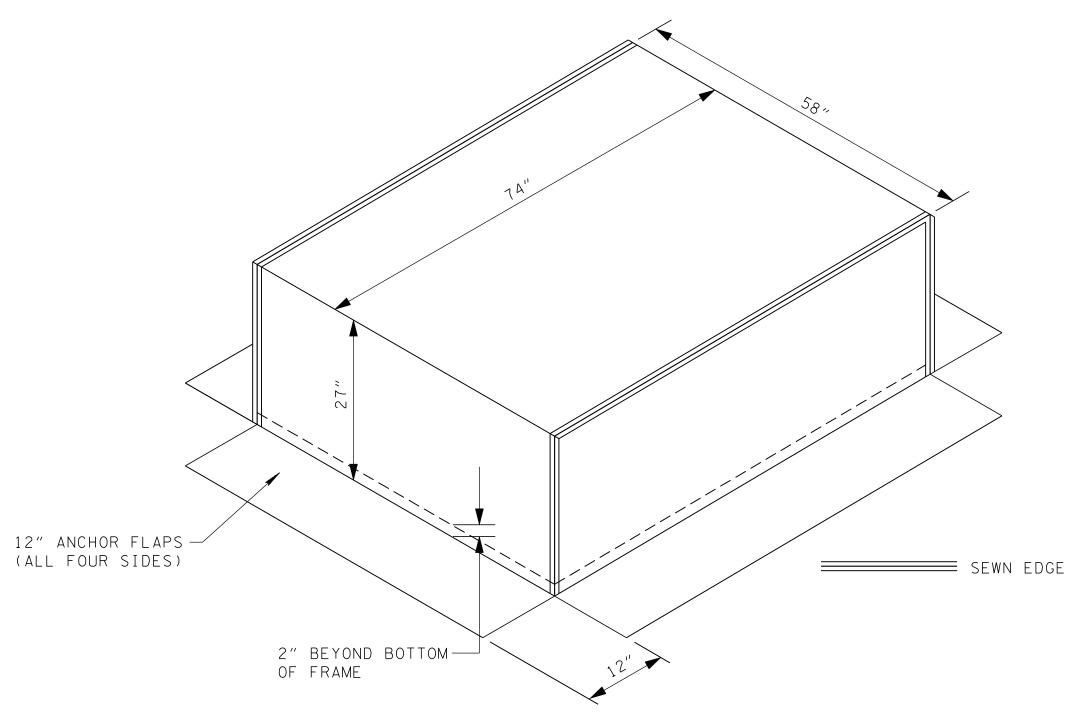


SLIPCOVER FILTER SPECIFICATIONS FABRIC TYPE : NON-WOVEN, NEEDLE-PUNCHED GEOTEXTILE MINIMUM AVERAGE ROLL ASTM TEST METHOD FABRIC PROPERTY VALUES (MARVS) GRAB TENSILE STRENGTH ASTM D4632 ≥180 LBS GRAB ELONGATION ASTM D4632 <u>></u>50% MULLEN BURST ASTM D3786 ≥330 PSI PUNCTURE STRENGTH ASTM D4833 ≥105 LBS TRAPEZOIDAL TEAR ASTM D4533 >75 LBS APPARENT OPENING SIZE FINER THAN OR EQUAL TO #80 ASTM D4751 (AOS) U.S. STANDARD SIEVE PERMEABILITY ASTM D4491 ≥0.12 INCHES/SEC ≥1.5 SEC⁻¹ PERMITTIVITY ASTM D4491 WATER FLUX ≥110 GAL/MIN/FT² ASTM D4491 UV RESISTANCE ASTM D4355 ≥70% AT 500 HOURS WEIGHT ASTM D3776 MINIMUM 6 OZ/YD² HARDWARE CLOTH SPECIFICATIONS ASTM A740 STANDARD SPECIFICATION OPENING SIZE 0.5 INCH X 0.5 INCH WIRE SIZE 19 GAUGE WIRE DIAMETER 0.041 INCHES WEIGHT ± 0.2 LBS/SF GRADE LOW CARBON STEEL (C1008) TYPE WELDED HOT GALVANIZED STEEL WIRE FABRIC



GEOTEXTILE SLIPCOVER FABRICATION

N.T.S.

FABRICATION SPECIFICATIONS:

- 1.GEOTEXTILE SLIPCOVER FABRIC SHALL HAVE HEAT-CUT FUSING FABRIC EDGES FOR STRENGTH.
- 2. ALL SEAMS SHALL BE SEWN WITH TWO INDEPENDENT ROWS OF LOCK-TYPE STITCHING, USING UV-BONDED POLYESTER THREAD (MINIMUM OF 138 POUNDS) WITH MINIMUM OF SIX STITCHES PER INCH.
- 3. THE INSIDE ROW OF STITCHING SHALL BE A MINIMUM OF 0.5" FROM HEAT-CUT FABRIC EDGES.

STATE OF TENNESSEE

DEPARTMENT OF TRANSPORTATION

CATCH BASIN
FILTER ASSEMBLY
(TYPE 6)
SLIPCOVER DETAILS

4-15-04 | EC-STR-46A