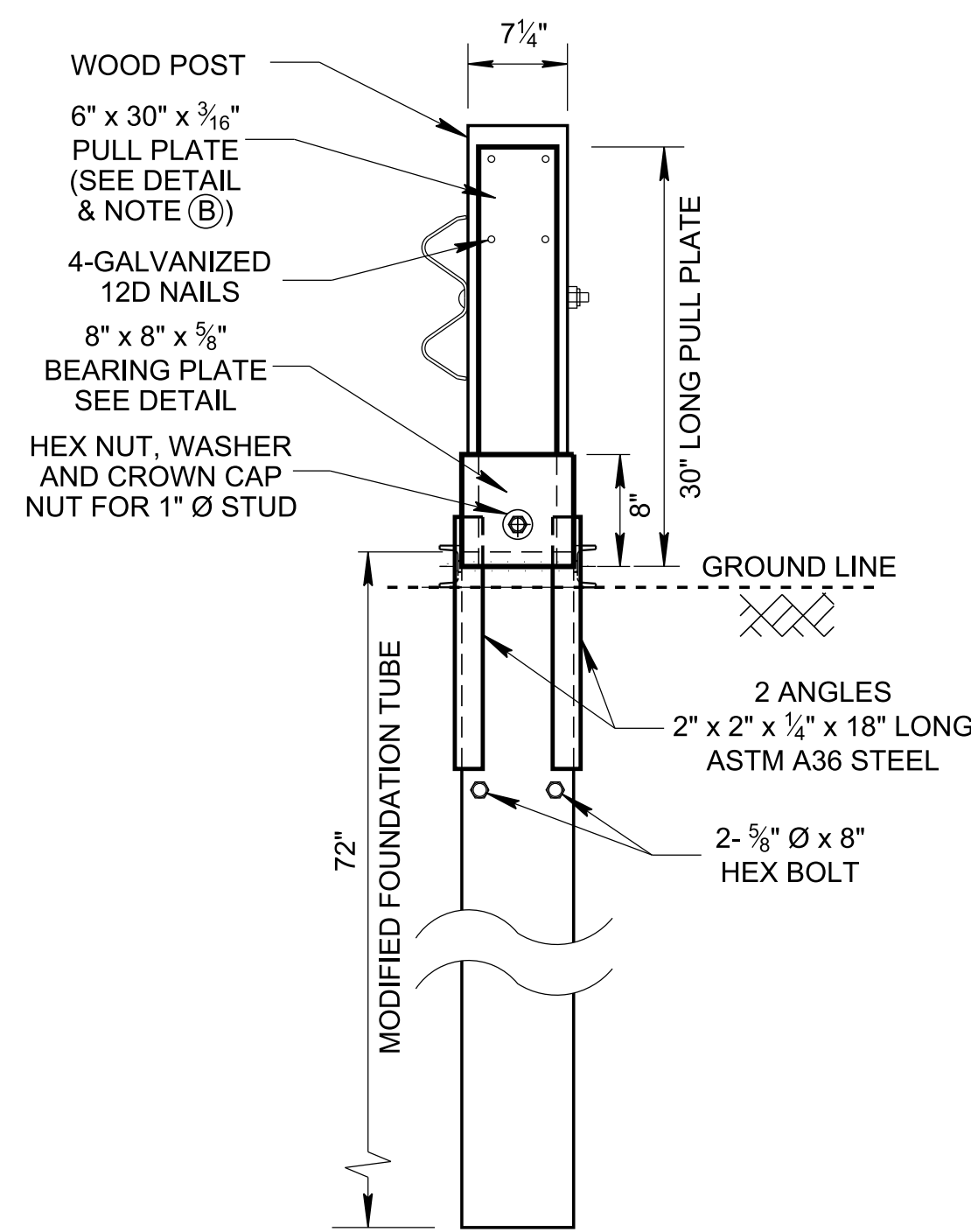
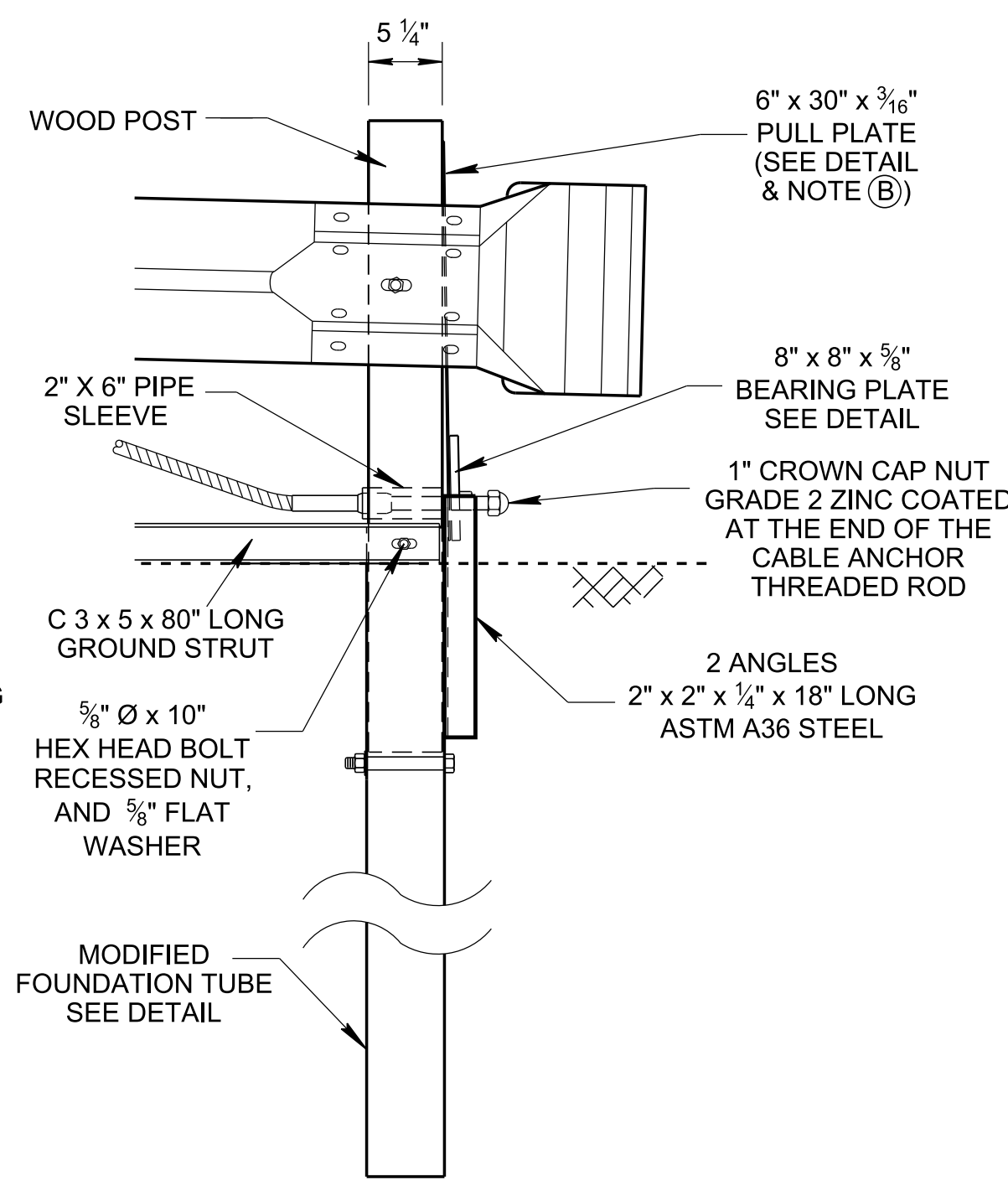


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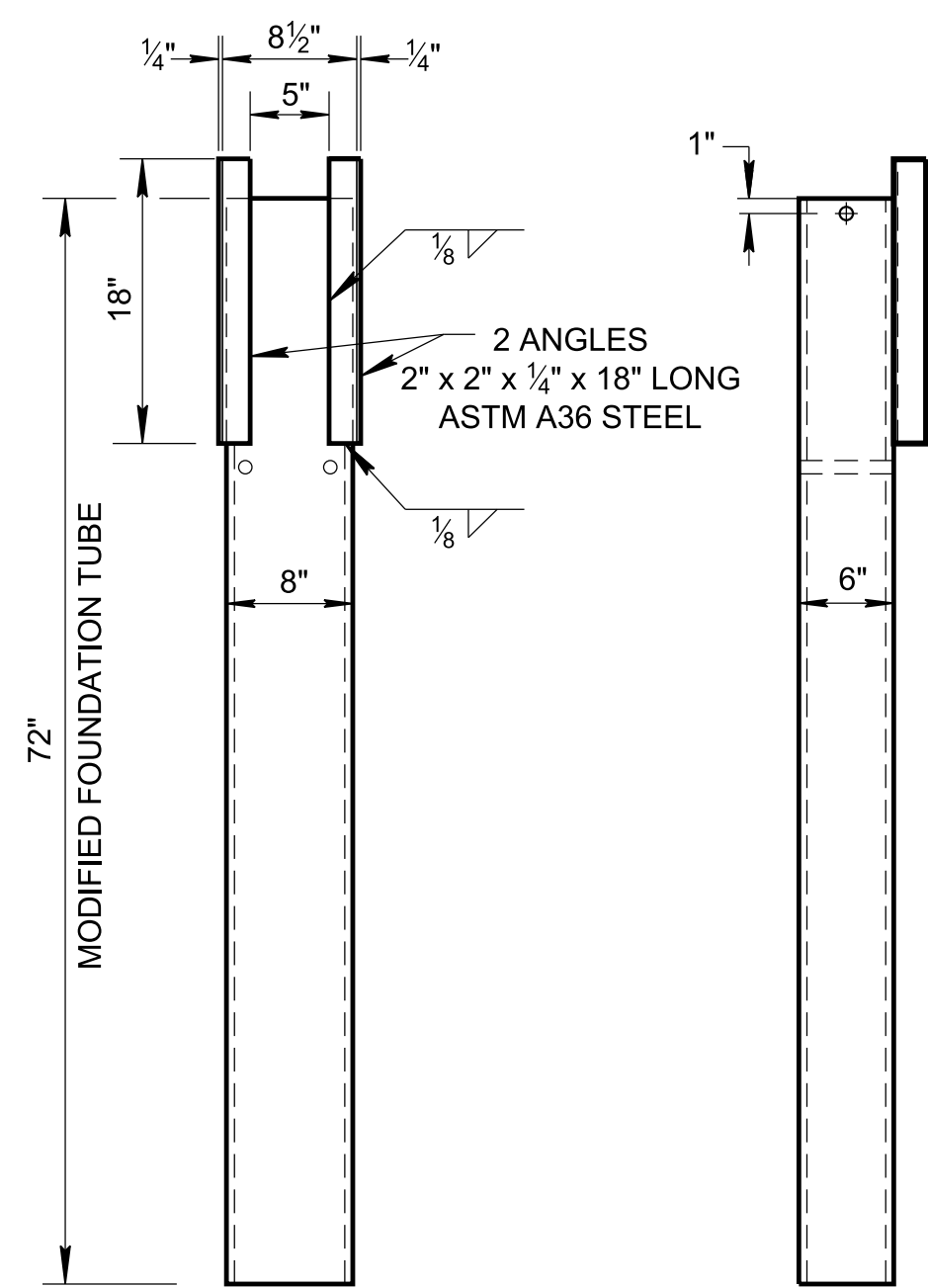
**SIDE VIEW
(END VIEW)**



FRONT VIEW

INSTALLATION DETAILS FOR POST 1

NOTE: PULL PLATE IS OVER TWO ANGLES ON MODIFIED FOUNDATION TUBE AND UNDER BEARING PLATE.

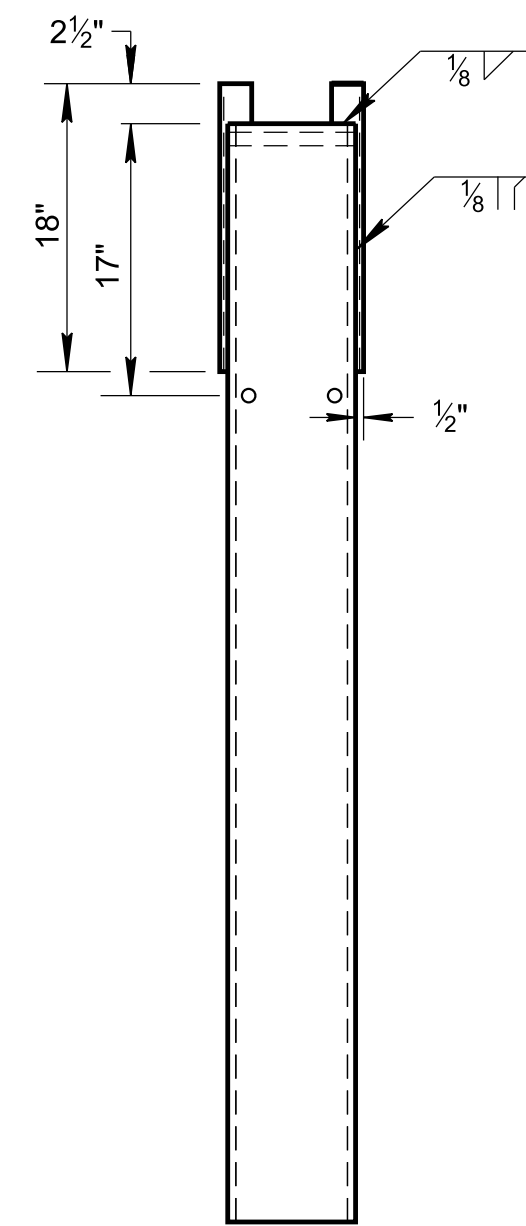


**SIDE VIEW
(END VIEW)**

FRONT VIEW

MODIFIED STEEL FOUNDATION TUBE FOR POST 1

6"x 8"x 1/8" x 72" STEEL TUBE
ASTM A500 GRADE B



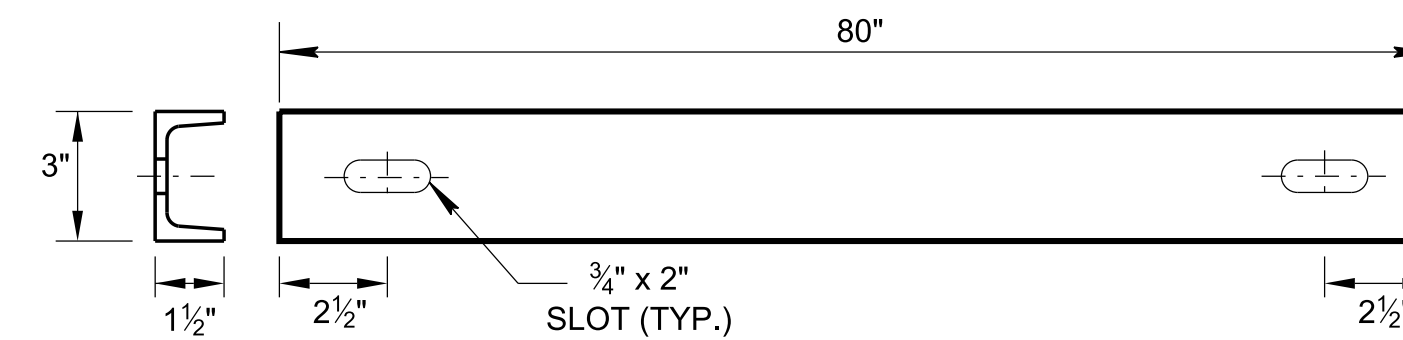
BACK VIEW

ISOMETRIC VIEW

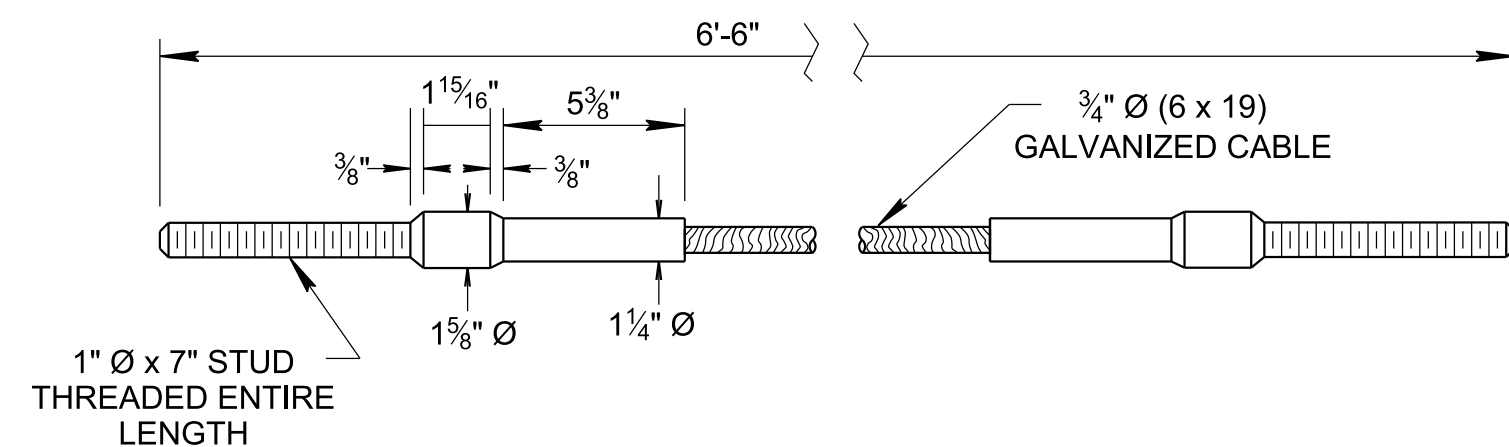
ISOMETRIC VIEW

**STEEL FOUNDATION TUBE
FOR POST 2 & 3**

6"x 8"x 1/8" x 72" STEEL TUBE
ASTM A500 GRADE B

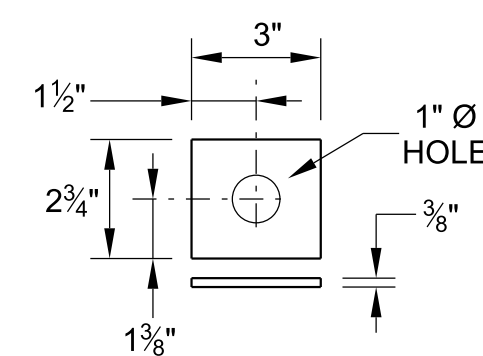


GROUND STRUT
C3 x 5 x 80", GRADE A36

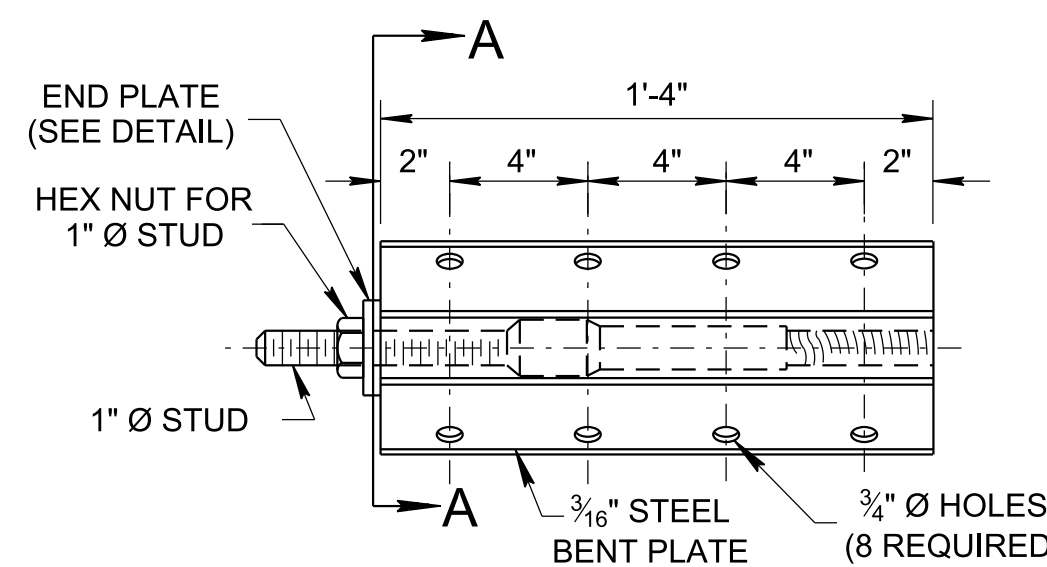


STANDARD SWAGE FITTING AND STUD

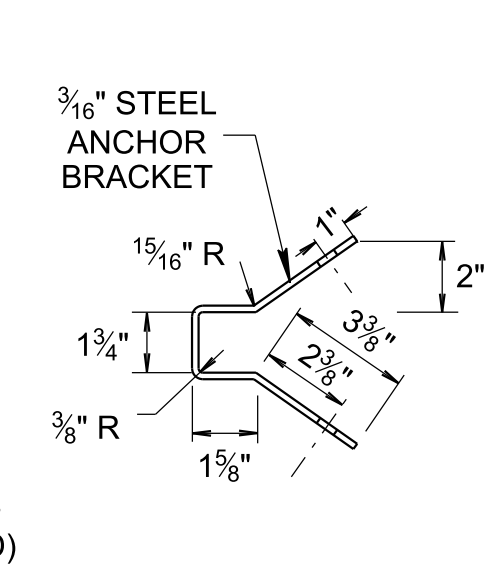
NOTE: CABLE TO BE SWAGE-CONNECTED



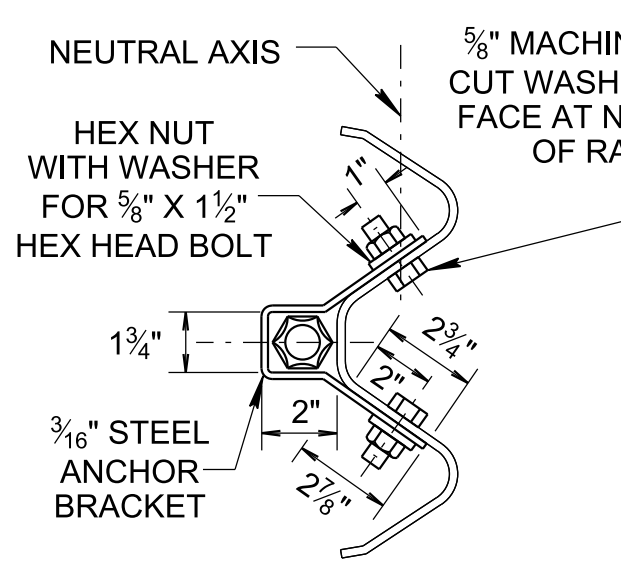
END PLATE



FRONT VIEW



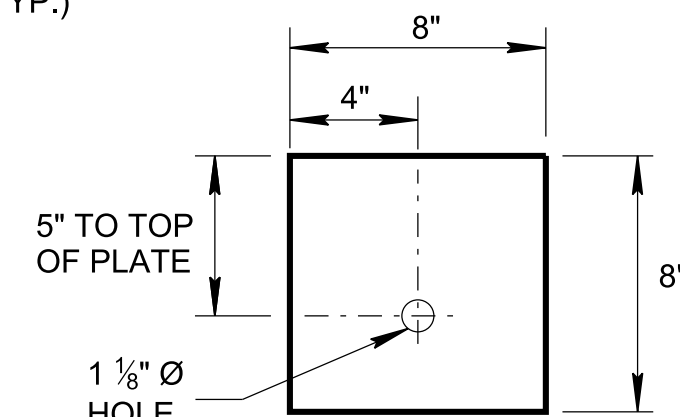
**SIDE VIEW
(3/16" STEEL ANCHOR BRACKET)**



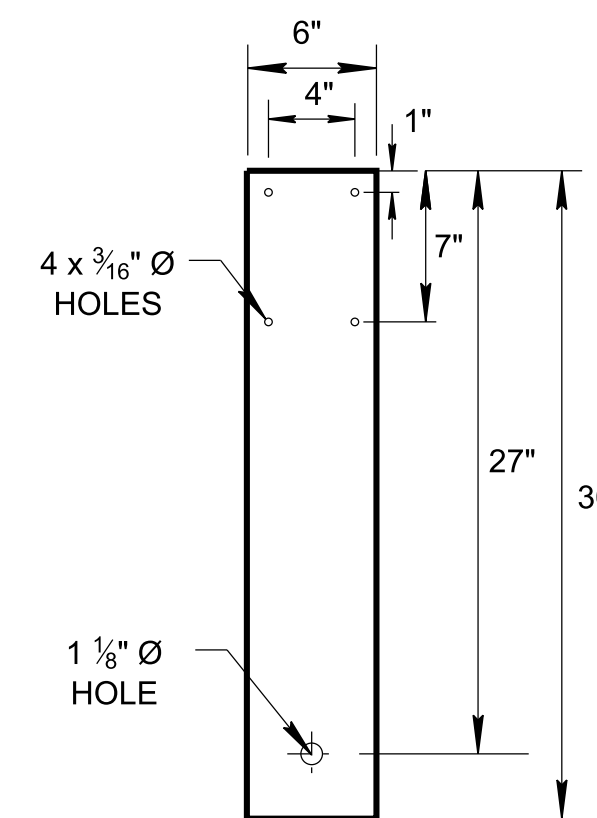
SECTION A-A

ANCHOR BRACKET ASSEMBLY DETAILS

(ANCHOR PLATE, (8) 5/8" X 1 1/2" HEX HEAD BOLTS, NUTS, AND WASHERS)



BEARING PLATE DETAIL
8"x 8"x 5/8" PLATE
ASTM A36 STEEL



PULL PLATE DETAIL
6" x 30" x 1/8" PLATE
ASTM A36 STEEL

GENERAL NOTES

- (A) THE DRAWING ILLUSTRATES A FLARED TL-2 GATING TERMINAL USING SLOTTED GUARDRAIL WITH BREAKAWAY CABLE TERMINAL. THIS IS A TYPE OF ANCHOR DESIGN HAD ADAPTED A GENERIC CABLE ANCHOR DESIGN AND ADDED A NEW ANCHOR MECHANISM TO ENHANCE THE ANCHOR PERFORMANCE. THE NEW MECHANISM CONSISTS OF TWO STEEL ANGLES THAT ARE WELDED TO THE FOUNDATION TUBE OF THE FIRST POST AND A THIN GAUGE PULL PLATE THAT IS NAILED TO THE UPSTREAM FACE OF THE FIRST POST.
- (B) A PULL PLATE AT THE UPSTREAM FACE OF THE FIRST POST TO FACILITATE THE RELEASE OF CABLE ANCHOR DURING IMPACTS ENGAGING THE FIRST POST, SUCH US HEAD-ON AND REVERSE IMPACT. PULL PLATE IS OVER TWO ANGLES ON MODIFIED FOUNDATION TUBE AND UNDER BEARING PLATE.
- (C) TWO SUPPORT ANGLE SECTIONS TO BETTER HOLD THE BEARING PLATE AND TRANSFER ITS LOAD TO THE FOUNDATION TUBE.
- (D) A CROWN NUT AT THE END OF THE CABLE ANCHOR THREADED ROD TO PREVENT THE ROD END FROM ENGAGING AND CUTTING THE BODY OF THE VEHICLE.
- (E) REFER TO STANDARD DRAWING S-GRT-4 FOR GATING END TERMINAL GUARDRAIL AND S-GRT-4B FOR POST DETAILS.
- (F) REFER TO STANDARD DRAWINGS S-GR31-1 SERIES FOR GUARDRAIL DETAILS AND S-GRA-3 FOR ADDITIONAL GUARDRAIL ANCHOR DETAILS.
- (G) ALL WELDING SHALL BE PERFORMED BY A WELDER QUALIFIED IN ACCORDANCE WITH THE AASHTO/AWS D1.5M/D1.5 BRIDGE WELDING CODE (LATEST EDITION).
- (H) ALL HOLES IN WOOD POSTS ARE TO BE DRILLED BEFORE PRESERVATIVE TREATMENT IS APPLIED.
- (I) ALL CUTTING, DRILLING, AND WELDING OF STEEL COMPONENTS SHALL BE DONE BEFORE GALVANIZING.
- (J) THE FINISHED CABLE ASSEMBLY WILL NOT BE ACCEPTABLE UNLESS IT IS IN TENSION WITH NO SAG.
- (K) PAYMENT FOR FURNISHING AND INSTALLING GUARDRAIL ELEMENTS SHALL BE INCLUDED IN THE PRICE BID FOR GR TERMINAL (GATING) (TYPE 21) MASH TL2.

STATE OF TENNESSEE
STANDARD DRAWING
DEPARTMENT OF TRANSPORTATION

**TYPE 21
GATING END
TERMINAL
ANCHOR DETAILS**